A DA

DART AEROSPACE LTD	Work Order:	21334B
Description: Fuel Purge Canister Installation	Part Number:	D412-706-011
Dwg:	Qty:	2
Ref: IIN-D412-706 Rev. A pages 16-17		Page 1 of 2

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	林	04.11.30	2
	DC	Photocopy bNefile and create labels per PPP D412-706-011	$\mu\alpha$	07.11.30	
2	DC	CHG001		,	
3	PK		<u> </u>		
3	PK	Pick: Packing Kit Qty Part Number Description Batch 1 D2001-4 Valve Assembly 1 D3262-041 Canister Assembly 2 D3264-1 Hose Assembly 1 D3297-3-0085 Hose Assembly 1 D3297-3-00210 Hose Assembly 1 D3298-001 Tube Assembly 1 D3298-003 Tube Assembly 1 D3298-005 Tube Assembly 1 D3298-007 Tube Assembly 1 D3298-009 Tube Assembly 1 D3298-009 Tube Assembly 1 D3299-1 Fitting 1 D3299-3 Fitting 1 D3299-5 Fitting 1 D3301-1 Placard 1 D3302-3 Doubler 2 D3329-1 Bushing 4 AN3-5A Bolt 3 AN6289-6D Nut 1 AN834-6D Plug			2
4	QC4	1 MS35489-11 Grommet Inspect Kit 100% for Completeness on the W/O			
	3 .∪¬	mapastrative of the completeness of the 1170			
5	PK	Identify and pack for shipping as per PPP D412-706-011			
6	AC	Cost / part:	Suc	04-12-03	Æ

Dart Aerospace Ltd

N/O:			WO	RK ORDER CHANGE	<u>S</u>				
DATE	STEP	PR	······································	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
ICR:			WORK ORDE	R NON-CONFORMAN	ICE (NCR	2)			
DATE	STEP	Description of NC Section A	Initial Design Mgr	Corrective Action Section B Action Description Design Mgr	Sign &		cation ion C	Approval Design Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category						
IOTE: D	ate & initial a	all entries			QA: N/C CI	osed:		Date:	· · ·

DART AEROSPACE LTD	Work Order:	1
Description: Fuel Purge Canister Installation	Part Number:	D412-706-011
Dwg:	Qty:	
Ref: IIN-D412-706 Rev. A pages 16-17		Page 2 of 2

Step	Location	Procedure	Ву	Date	Qty
7	DC	Close W/O			
	}	Inspect Level 21			

Rev	Date	Change	Revised By	Approved
Α	04.09.09	New Issue	KJ/JLM	
В	04.10.13	Update Packing Kit	KJ/JLM	
С	04.11.11	Update Packing Kit	KJ/RF	0//
D	04.11.29	Update Packing Kit	KJ/JLM	(11/.



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W/O:		· ·	WO	RK ORDER CHANGES)			•	
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
						·			
			·						
NCD.			WORK ORDE	R NON-CONFORMAN	CE (NCR	1		<u> </u>	
NCR:				Corrective Action Section B		<u> </u>		<u> </u>	
DATE	STEP	Description of NC Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date		cation ion C	Approval Design Mgr	Approval QC Inspector
1									
Part No):	PAR #:	Fault Category	: NCR: \	es No	DQA:		Date:	
	ate & initial a		_ J ,		QA: N/C CI			Date:	

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DART AEROSPACE LTD	Work Order:	213340
(4.1		,
Description: Fuel Purge Canister Installation	Part Number:	D412-706-011
Dwg:	Qty:	2
		Page 1 of 1

Step	Location	Procedure	Ву,	Date	Qty
1	DC	Issue Traveler	X)	64.09.09	2
2	DC	Photocopy bluefile and create labels per PPP D412-706-011 CHG001 N/A			
3	PK	Pick: Packing Kit Oty Part Number Description Batch 1 D2001-4 Valve Assembly 1 D3262-041 Canister Assembly 2 D3264-1 Bracket 1 D3297-1-0098 Hose Assembly 1 D3297-3-0085 Hose Assembly 1 D3297-3-0210 Hose Assembly 1 D3298-001 Tube Assembly 1 D3298-003 Tube Assembly 1 D3298-005 Tube Assembly 1 D3298-007 Tube Assembly 1 D3298-009 Tube Assembly 1 D3299-1 Fitting 1 D3299-3 Fitting 1 D3299-5 Fitting 1 D3301-1 Placard 1 D3302-3 Doubler 1 D3302-3 Doubler 2 AN6289-6D Nut 1 AN814-6D Plug 1 AN833-6D Libow 1 A			-
4	QC4	Inspect Kit 100% for Completeness on the W/O			
5	PK	Identify and pack for shipping as per PPP D412-706-011			
6	AC	Cost / part:	-		
- 7	DC	Close W/O Inspect Level 2/I			

Rev	Date	Change	Revised By	Approved
Α	04.09.09	New Issue	KJ/JLM (1.11

RELEASED

AND OUT-OF

Job Costing Report

Dart Aerospace Ltd Hawkesbury	i.				Aug 17, 11:53 a	
Work Order No Project Name Project For Work Order Type Main WO Number House Part Number Description : Fu Manufactured : Ye Amount Req'd : Amount Done : Start Date	: : : : uel	0021334 D412-706-011 WK442 Main *D412-706-011 Purge Caniste 2 0 08-16-04	er Kit	Départment C Burden Flags WO Status Invoice Stat Invoice Date Invoice Numb Invoice Amou	: NNNNNN : Open e : Not Ir e : er : nt :	
Est Finish Date		10-14-04		Est Margin	: 0.0	00%
Act Finish Date Drawings Reqd	:	No		Actual Margi		000%
Ok for Approval Approval Rec'd	:	·	-	\$0 Posted to	Finished (Goods
		Estimated	Actual	Var. %	Posted	To Post
=======================================	===	0.00	 0.00	0.00	0.00	0.00
Material Cost	:	0.00	0.00	0.00	0.00	
Engineering Hours		0.00	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00		
Production Hours Production Cost	:	0.00	0.00	0.00	0.00	0.00
	:	0.00	0.00	0.00		
Packaging Hours Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	•	0.00	0.00	0.00	0.00	0.00
CNC Hours	•	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		=======================================	=======	======		
Burden	:	0.00	0.00	0.00		
		=======================================	=======	======		
Total Cost	:	0.00	0.00	0.00		
Margin	:	0.000	0.000	•		,
Selling Cost	:	0.00	0.00	•		•

Estimated

Labour Hrs/Amount Done : Profits/(Loss) :

0.00

Actual

0.00

0.00